

Central Hokkaido Southern Hokkaido

Ishikari
Shiribeshi
Oshima
Hiyama
Iburi
Hidaka

Wineries

- Okushiri Winery** **NEW**
300 Aza-Yuhama, Okushiri-cho, Okushiri-gun
TEL(01397)3-1414
- Hokkaido Wine**
1-130 Asarigawa-onsen, Otaru
TEL(0134)34-2181
<http://www.hokkaidowine.com>
- Yoichi Budousyu Jyozosyo Shiinshisetsu [WEINLESE]**
1318 Kurokawa-cho, Yoichi-cho, Yoichi-gun
TEL(0135)21-6161
<http://www.yoichiwine.jp>
- Matsubara Farm**
151-8 Aza-Kamisato, Rankoshi-cho, Isoya-gun
TEL(0123)57-5758
http://web.me.com/matsubara_kenji
- Grace Wine Chitose Winery**
1-7 Takadai, Chitose
TEL(0123)27-2460
<http://www.chitose-winery.jp>
- Tsukiura Wine (factory-outlet store)**
36-8 Toyoko-onsen, Toyoko-cho, Abuta-gun
TEL(0142)73-2988
<http://www.tsukiurawine.jp>
- Bankei-Toge Winery**
201-4 Bankei, Chuo-ku, Sapporo
TEL(011)618-0522
<http://www.hs.dion.ne.jp/~winery>
- Tomioka Winery**
251 Aza-Tomioka, Otake-cho, Nishi-gun
TEL(0139)62-3155
- Hakodate Winery Ltd**
Aza-Kamifujishiro, Nanae-cho, Kamada-gun
TEL(0138)65-8115
<http://www.hakodatewine.co.jp>

Sake Breweries

- Nippon Seishu Co., Ltd.**
2 Higashi-5, Minami-3, Chuo-ku, Sapporo
TEL(011)221-7106
<http://www.nipponseishu.co.jp>
- Niseko Shuzo Co., Ltd.**
47 Asahi, Kutchan-cho, Abuta-gun
TEL(0136)22-1040
<http://www.nisekoshuzo.com>
- Kitanohomare Shuzo Co., Ltd.**
21-15 Okusawa-1, Otaru
TEL(0134)22-2178
<http://www.kitanohomare.com>
- Yamani Watanabe Co., Ltd.**
6-1 Inaba-4, Otaru
TEL(0134)24-0101
- Tanaka Shuzo Co., Ltd.**
2-5 Ironai-3, Otaru
TEL(0134)23-0390
<http://www.tanakashuzo.com>
- Yuki no Hana Co., Ltd.**
8-1 Shinei-1, Otaru
TEL(0134)22-4364
<http://www.yukinohana-otaru.com>

PICK UP SPOT!

- Muminsha Process Group Co., Ltd.**
141 Hayakita-omachi, Abira-cho, Yufutsu-gun
TEL(0120)603048
Japan's first cheese factory was built here in Hayakita. Muminsha produces Camembert Cheese mainly, with a taste that is very popular in Japan.
- Creyll Co., Ltd.**
320-3 Oikomi, Kyowa-cho, Iwanai-gun
TEL(0135)62-7457
Creyll is a pioneer of natural cheese in Japan. By using raw milk from Kurumatsunai and spring water from Niseko, they demonstrate their commitment to making pure, natural cheese.
- Muginowa Otaru Café**
1-6 Asari-2, Otaru
TEL(0134)52-3344
Opened in 2007, the Muginowa Otaru Café follows a policy of taste, secure and delicious when producing their handmade natural bagels. The Café serves bagel sandwiches and drinks.
- Cheese Factory & Restaurant Milk-atelier**
28 Enami, Eniwa
TEL(0123)39-2546
Fresh cow's milk is used to produce their Mozzarella cheese. In the Italian restaurant located next to the factory, you can eat home-made pizza with Mozzarella cheese and pasta made with fresh ingredients.
- Ristorante e Caffè Nao**
4-4 Rankoshi, Chitose
TEL(0123)27-2668
This is an Italian café which opened in 2000. They serve delicacies of the season using local ingredients.
- Bakery Gauge+Café**
150-2 Tsukura, Toyoko-cho, Abuta-gun
TEL(0142)75-2554
This is a hand-made wooden house that was built by the owner and carpenter. From the bakery shop and the café, there are panoramic views of Lake Toya and the surrounding landscape.
- Hand-made processing center of Kurumatsunai town special products Toit Vert**
152-4 Aza-Mena, Kurumatsunai-cho, Suitsu-gun
TEL(0136)72-4416
Toit Vert, meaning green roof in French, is in Kurumatsunai town, which has the largest northernmost beech tree primary forest in Japan. Cheese and ice cream made from Kurumatsunai milk, and ham and sausage made from Hokkaido pork, are produced in this factory. Visitors are welcome to take a look at the production process.
- Yamada Farm**
900-1 Kamikusagawa, Nanae-cho, Kamada-gun
TEL(0138)67-2133
This cheese factory was opened in 2008. It offers a fresh goat-milk desert cheese of five different types.

Northern Hokkaido

Rebun Island
Rishiri Island
Soya
Kamikawa
Rumoi
Sorachi

Wineries

- Tsurunuma Winery**
428-17 Osatsunai, Urausu-cho, Kabato-gun
TEL(0125)68-2646
<http://www.hokkaidowine.com/contents/production/vineyard/0603.html>
- Yamazaki Winery**
791-22 Tappu, Mikasa
TEL(0126)74-4410
<http://www.yamazaki-winery.co.jp>
- Furano City Grapevine Laboratory (Furano Wine)**
Shimizu-yama, Furano
TEL(0167)22-3242
<http://www.furanowine.jp>
- Housui Winery**
364-3 Housui-cho, Iwamizawa
TEL(0126)20-1810
<http://www6.ocn.ne.jp/~housui>
- Maoui Winery**
Kagadantai, Nagamura-cho, Yubari-gun
TEL(0123)88-3704
<http://www2.snowman.ne.jp/~maoui-winery>
- Utashinai Taiyo Farm**
32-15 Kamiuta, Utashinai
TEL(0125)42-5555
<http://www.taiyogroup.jp/utashinai>
- Nakazawa Vineyard**
140 Kamogawa, Kurisawa-cho, Iwamizawa
TEL(0126)45-2102
<http://www.nvineyard.jp>

Sake Breweries

- Kobayashi Shuzo Co., Ltd.**
109 Nishiki-3, Kuriyama-cho, Yubari-gun
<http://kitanonishiki.com>
- Kinteki Shuzo Co., Ltd.**
71-7 Aza-Chuo, Shintotsukawa-cho, Kabato-gun
TEL(0125)76-2341
<http://www.kinteki.co.jp>
- Takasago Shuzo Co., Ltd.**
17 Miyahisa-dori, Asahikawa
TEL(0166)23-2251
<http://takasagosshuzo.com>
- Otokoyama Co., Ltd.**
2-7 Nagayama, Asahikawa
TEL(0166)48-1931
<http://www.otokoyama.com>
- Taisetsunokura Co., Ltd.**
19 Minamiokujō-dori, Asahikawa
TEL(0166)33-3788
<http://www.taisetsunokura.jp>
- Kunimare Shuzo Co., Ltd.**
1-17 Inaba-cho, Mashike-cho
TEL(0164)53-1050
<http://www.kunimare.co.jp>

Wineries

- Arte Piazza Bibai**
Sakae-machi, Ochiai-cho, Bibai
TEL(0126)63-3137
- Café Arte**
Sakae-machi, Ochiai-cho, Bibai
TEL(0126)63-1010
This is an art plaza located in a restored elementary schoolhouse. It contains about 40 sculptures by Ken Yasuda, an internationally renowned sculptor from Bibai, who now lives in Italy. Complete the experience with a visit to Café Arte and the hands-on craft center.

PICK UP SPOT!

- Yokoichi Fromage Sha**
1077 Honcho, Ashibetsu
TEL(0124)22-2007
They produce and sell hand-made cheese and butter. Their policy is to make foods that families will love. "Special ice cream" made from butter and milk is also popular.
- Restaurant Asperges**
2 Omachi, Biei-cho
TEL(0166)92-5522
This is the directly-managed restaurant of the JA Biei organization. One of the best chefs in Hokkaido, Hiroshi Nakamichi created the menu for this French restaurant which uses a range of fresh "Biei ingredients".
- Mackenzie Farm**
66 Minami, 17-sen, Kamishibetsu-cho, Shibetsu
TEL(01652)4-2998
This was originally known as the Farm Inn (or The Inn at the Farm). At the Café and Restaurant, which opened in 2001, original cooking using home-made ingredients such as milk and vegetables is available.

LEGEND

As of Oct. 2009

National highway for high speed automobiles	National road for automobiles
— In Use	— In Use
— Under Construction	— Under Construction
— Planned	— Planned
— Proposed	—

Road parallel to the "National Highway for high speed automobiles" — In Use

Luxurious Northern Style Hokkaido Breweries Map

WINERIES and SAKAGURA in HOKKAIDO



Wine, Sake, Food, and Regional Specialties...
The "Hokkaido Wine Tourism" map will help you locate Hokkaido's many delicious treasures.

We have selected 17 wineries and 14 sake breweries within Hokkaido, together with special regional recommendations such as cheese factories, cafes and restaurants.

We invite you to revel in this delightful marriage between taste and travel. Learn about Hokkaido's history and its food culture as you wend your way past our beautiful scenery.

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English

You may need to check before visiting some of the establishments shown on this map. In particular, please contact wineries, sake breweries and "Pick-Up Spot" locations before setting out to visit them.

Eastern Hokkaido

Tokachi
Kushiro
Nemuro
Abashiri
Kitami
Mombetsu

Winery

- Ikeda Town Grape and Wine Laboratory**
83 Aza-Kiyomi, Ikeda-cho, Nakagawa-gun
TEL(015)572-2467
<http://www.tokachi-wine.com>

Sake Breweries

- Fukutsukasa Shuzo Co., Ltd.**
13-23 Sumiyoshi-2, Kushiro
TEL(0154)41-3100
<http://www.fukutsukasa.jp>
- Usui Katsusaburo Shoten**
6 Tokiwacho-1, Nemuro
TEL(0153)23-2010

Wineries

- Kyodogakusha Shintoku Farm**
9-1 Aza-Shintoku, Shintoku-cho, Kamikawa-gun
TEL(0156)69-5600
Established in 1978. After starting with dairying and meat processing, they began to produce cheese from 1992, using milk from Brown Swiss cows to produce a smoother, more natural cheese. They also work constantly on improving the farm environment because this leads to a better quality of milk. Their cheese product, Sakura, is known worldwide as the winner of the Grand Gokki Medal in the Monde Selection.
- Tokachi Millennium Forest Ranran Farm Corporation**
10-sen, Haabi-minami, Shimizu-cho, Kamikawa-gun
TEL(0156)63-3400
They produce goat cheese, which is rare in Hokkaido. Visitors can try their hand at cheese-producing, and there is a cheese-tasting counter together with a café which serves fresh Tokachi ingredients. They also work on improving the forest and agricultural environments in accordance with the Tokachi Millennium Forest Movement.
- Tokachino Fromages**
2 Minami-7, Nishi-2, Nakatsatsumi-mura, Kasai-gun
TEL(0155)63-5070
Their cheese is made from healthy cows raised on the rich plains of Tokachi along the banks of the Satsunai River. Under the factory's floor, they put activated carbon to produce negative ions which clean the environment. They produce Brick Cheese, Heart Shaped Fromage, Kokuwa-Wine-Washed and so on.
- Handa Farm**
198 Shimmo-Taiji, Taiji-cho, Hiroo-gun
TEL(01558)6-3182
They produce semi-hard cheeses. They also develop new kinds, such as Kasuzuke Cheese, which is soaked in Keda's Kiyomi wine. At the tea room and shopping area on the second floor of the factory, you can enjoy home-made wild yeast bread and home-made cakes, as well as cheese.
- Manos (Rancho El-Paso)**
13-20 Minami-6, Nishi-16, Obihiro
TEL(0155)34-3418
At the El Paso Restaurant you can enjoy high quality hams and sausages made from free-range Hokkaido beef and pork. Their aim is to maintain the rich food traditions that originated in the Tokachi area.
- Masuya Bread Otofuke Shop**
Okajimadai, 1-1 Kiro-City-Hashi, Otofuke-cho, Kabato-gun
TEL(0155)30-4659
Masuya produces and sells bread using Hokkaido grown wheat. They also sell French bread and rustic bread made with 100% Tokachi wheat. Also recommended is the treat-baked pizza with hearty Tokachi cheese.

PICK UP SPOT!

- Tokachi Bagel Obihiro Main Shop**
19 Minami-5, Higashi-1, Obihiro
TEL(0155) 20-6688
Bagels are made here with original blended wheat from Tokachi, Hokkaido. Especially popular are the soft bagel with Talk's Birch Syrup, bagel with red bean, and bagel with sausage.
- Moritaka Farm**
375 Miyazono-1, Akkesi-cho, Akkesi-gun
TEL(0153)52-7707
This farm originally concentrated on producing and selling milk. Now they proudly make Goutia cheese together with rich flavored milk and ice cream.
- Tsurui Village Agricultural and Livestock Products Processing Facility RakuRaku Kan**
435 Setsuri, Tsurui-mura, Akan-gun
TEL(0154)64-3088
This is a cheese factory with a facility to gain "hands on experience." It stands next to the Kushiro Shitagiri National Park which is an excellent location to see the famous Japanese crane. Try your hand at making dairy products such as cheese and ice cream, as well as ham and bread.
- Cheese Factory Adonai**
914-12 Okoppe, Okoppe-cho, Mombetsu-gun
TEL(01588)2-3133
The variety of their cheese products has given them great renown. Only high quality local products are used.
- North Plain Farm**
116-2 Hokko, Okoppe-cho, Mombetsu-gun
TEL(0158)86-2000
Located at the side of Tenpoku road, which runs from the Okhotsk Line, they work on improving their soil - which then nurtures the grass on which the cows graze. The farm restaurant opened in 1991 to serve cheese, home-made hamburger steak, sausages, soft ice cream, and so on.

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WINERIES and SAKAGURA in HOKKAIDO